



COATINGS FOR STEEL USED IN SEWAGE WORKS

1 SCOPE

This specification applies to products designed for use on steel that is to be subjected to full or partial immersion in raw sewage conditions.

2 BACKGROUND

- To obtain a broad overview of the Australian Paint Approval Scheme (APAS), refer to APAS document AP-D001.
- To obtain an overview of restricted ingredients in APAS certified products, refer to APAS document AP-D123.
- To obtain the current list of APAS participating manufacturers (and suppliers) and resellers, refer to APAS document AP-D152.
- To obtain an overview of how to participate in the APAS, refer to APAS document AP-D177.
- APAS approval to this specification may be gained by compliance with the requirements detailed in this specification and those in APAS document AP-D192.

3 DESCRIPTION AND GUIDE FOR USERS

3.1 General Requirements

- This specification covers coating products designed for application to steel structures in full or partial immersion situations in sewage treatment plants on which optimum surface preparation can be achieved.
- Due to the nature of the substrate and immersion conditions, a full coating system comprised of one or more of the following elements may be required to achieve all the properties of clause 7, Table 1: primer, intermediate coat and/or topcoat.
- The systems are intended to provide a service life in excess of 10 years under corrosive or aggressive environmental conditions or in situations where frequent maintenance is impractical.

NOTE:

Careful selection of product type is required depending on the expected exposure conditions e.g., full immersion in raw sewage is a less aggressive environment than partial immersion where high levels of hydrogen sulphide gas in the head space are likely to be encountered. The test methodology in this specification calls for compliance to the more aggressive environment of partial immersion unless case history evidence is supplied.

Compliance with the requirements of this specification does not automatically guarantee that the approved product will supply the level of protection desired. Coatings on steel must have a continuous film, free of all imperfections such as holidays etc., before they will provide proper protection for the steel. This is a function of the applicator and coatings inspector. The onus is on the asset owner to ensure project painting specification and associated QA documentation adequately covers such inspections.

3.2 Sub-Classes

- This specification does not incorporate any sub-class.

3.3 Basis of this Specification

- This specification is not based on any known specification or standard.
- Products approved under this specification do not comply with any Paint Reference Number (PRN) of AS/NZS 2311 and AS/NZS 2312.

4 REFERENCED DOCUMENTS

- The following standards are referenced in this document:
 - AS/NZS 1580** – Paints and related materials: Methods of test
 - AS/NZS 2311** – Guide to the painting of buildings
 - AS/NZS 2312** – Guide to the protection of structural steel against atmospheric corrosion by the use of protective coatings
 - AS 2700** – Colour standards for general purposes

These documents may be purchased through the Reference Standards Australia website:

<https://www.standards.org.au/>

- The Therapeutic Goods (Poisons Standard - February 2023) Instrument 2023**: Part 2: Controls on Substances, Division 9 - Paint or Tinters

This document is available from the Australian Government Federal Register of Legislation website at: <https://www.legislation.gov.au/Details/F2023L00067>

- The following APAS documents are referenced in this document:
 - AP-D001 Rules Governing How APAS® Operates
 - AP-D123 Restrictions on Ingredients in Product Formulations
 - AP-D152 APAS® Participating Manufacturers and Resellers
 - AP-D177 Rules Governing How Product Manufacturers Participate in APAS®
 - AP-D181 Volatile Organic Compounds (VOC) Limits
 - AP-D192 Rules Governing APAS® Product Certification Scheme

All APAS documents are available for download from the APAS website: <https://vs.csiro.au/apas/documents/>

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5 COMPOSITIONAL REQUIREMENTS

5.1 Binder

- a) Although the type of binder is not restricted by this specification, binder types with a history of satisfactory performance include epoxies (high build, ultra-high build or solventless), glass flake filled vinyl esters, glass flake filled polyester coatings, polyurea and elastomeric polyurethanes. Of primary importance is the compliance with the properties in clause 7, Table 1 below.
- b) Other binder types may be considered depending on their compliance with the requirements established below.

5.2 Volatiles

- a) There is no restriction placed on the type of volatiles used. Of primary importance is the compliance with the technical requirements detailed in clause 7, Table 1 below.
- b) For VOC content restrictions, refer to APAS document AP-D181.

5.3 Pigmentation

- a) Pigmentation shall be non-toxic and anti-corrosive and comply with the requirements of the Therapeutic Goods (Poisons Standard - February 2023).
- b) Of primary importance is that the choice of pigmentation shall result in compliance with the technical requirements detailed in clause 7, Table 1 below.

5.4 Colour

- a) As colour is not an important consideration for this product class, products approved under this specification are normally available in a limited range of colours. Refer the manufacturer's product data sheet (PDS) or technical data sheet (TDS).

6 PRODUCT APPROVAL REQUIREMENTS

6.1 General Requirements

- a) The product and its application for approval shall comply with the relevant requirements of APAS document AP-D192 and this specification during the life of the approval.

6.2 Technical Requirements

- a) The product shall comply with **all** the requirements of clause 7, Table 1 below.
- b) In addition to these tests, each product submitted for approval shall be required to perform satisfactorily in field durability testing. Refer to clause 7, Table 1 below for further information.
- c) Initial enquiries and requests for quotation, as well as duplicate field test panels complying with Figure 1 below, shall be forwarded to:

Mr Ramon Salazar
Principal Engineer Materials Science
SA Water
250 Victoria Square / Tarntanyangga
Adelaide SA 5000
P: +61 8 7424 1055
M: +61 (0) 455 982 226
E: ramon.salazarromero@sawater.com.au

- d) When forwarding test panels to SA Water, applicants are requested to also supply a copy of the test request letter (or email) to the Executive Officer, APAS.
- e) The SA Water report demonstrating compliance to requirements shall be attached to the APAS certification application at the completion of the test sequence.
- f) Subject to compliance with all the requirements of this specification, the level of Approval appropriate to the application shall be given to the product/system.

6.3 Health and Safety Requirements

- a) The manufacturer's Safety Data Sheet (SDS) must be studied closely prior to using the product and complied with during use of the product.
- b) Products intended for sale in Australia shall comply with all the requirements of the Therapeutic Goods (Poisons Standard - February 2023). Products intended for sale in other countries shall comply with all local WHS and environmental requirements.
- c) The product shall comply with all requirements of clause 6.3 and 6.4 of APAS document AP-D192.



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7 TABLE 1: PERFORMANCE PROPERTIES

TEST	AS/NZS 1580 METHOD	REQUIREMENTS
For each COMPONENT of the System		
Preliminary Examination	103.1	Material is to be readily reincorporated and shall be free of coarse particles, gel, and foreign matter. Report all results.
Viscosity	214.x	State viscosity method and report all results.
Application Properties - Brushing - Rolling - Spraying	205.1 205.3 205.2 or 205.4	Shall show satisfactory application properties and the dry film shall be free of defects. Report all results.
Surface Dry Condition	401.1	Report all results.
Hard Dry Condition (Mechanical Thumb Test)	401.6	Report all results.
Reincorporation after Storage	211.2	To comply with all the preceding requirements after 12 months storage at ambient temperature. Report all results.
Degree of Setting	211.1	After 12 months standing at ambient conditions, settling shall be ≥ 6 . Report all results.
Aged Spray Application	205.2 or 205.4	After 12 months, the use of spray application shall produce a uniform finish typical of the product type. Report all results.
Colour - Visual Comparison	601.1	Approximate match to nominated AS 2700 colour. Report all results.
Specular Gloss (60°)	602.2	Report all results.
Finish	603.1	Shall be free of coarse particles, wrinkling or orange peel and have a uniform colour and appearance. Report all results
VOC Content	APAS AP-D181	Refer to APAS document AP-D181 for method and limits. If the APAS specification is not listed on AP-D181, a declaration of VOC content is still required. Report all results



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7 TABLE 1: PERFORMANCE PROPERTIES (Cont.,)

TEST	AS/NZS 1580 METHOD	REQUIREMENTS
For the COMPLETE System – Field Testing		
Accelerated Sewage Resistance Testing		<p>Four mild steel panels 150 x 100 x 3 mm prepared by the manufacturer¹ shall be despatched to SA Water [refer to clause 6.2 c) above] for partial immersion in raw sewage at the SA Water (Bolivar) test site for a period of 24 months².</p> <p>CLASS II Approval (Interim): no blistering, cracking or integrity loss³ after 18 months immersion.</p> <p>CLASS I Approval (Full): no blistering, cracking or integrity loss³ after 2 years immersion.</p>

NOTE:

- 1 Test specimens shall be 150 x 100 x 3 mm with rounded corners (radius 5mm) and all sharp edges removed. A hole (diameter 10 mm) shall be drilled 25 mm in from the 150 mm edge and 13 mm down from the 100 mm edge. Refer Figure 1 below. Test specimens shall be abrasive blasted to AS1627.4 Sa 2 ½ minimum prior to coating.
- 2 Each test specimen will be examined at approximately 6 monthly intervals.
- 3 Integrity Loss: When examined in accordance with the relevant sections of AS/NZS 1580.481.1, there shall be no checking, cracking, flaking, blistering, or visible rusting. Cracking, flaking, and blistering includes any such defect in either the total coating or one or more coats.

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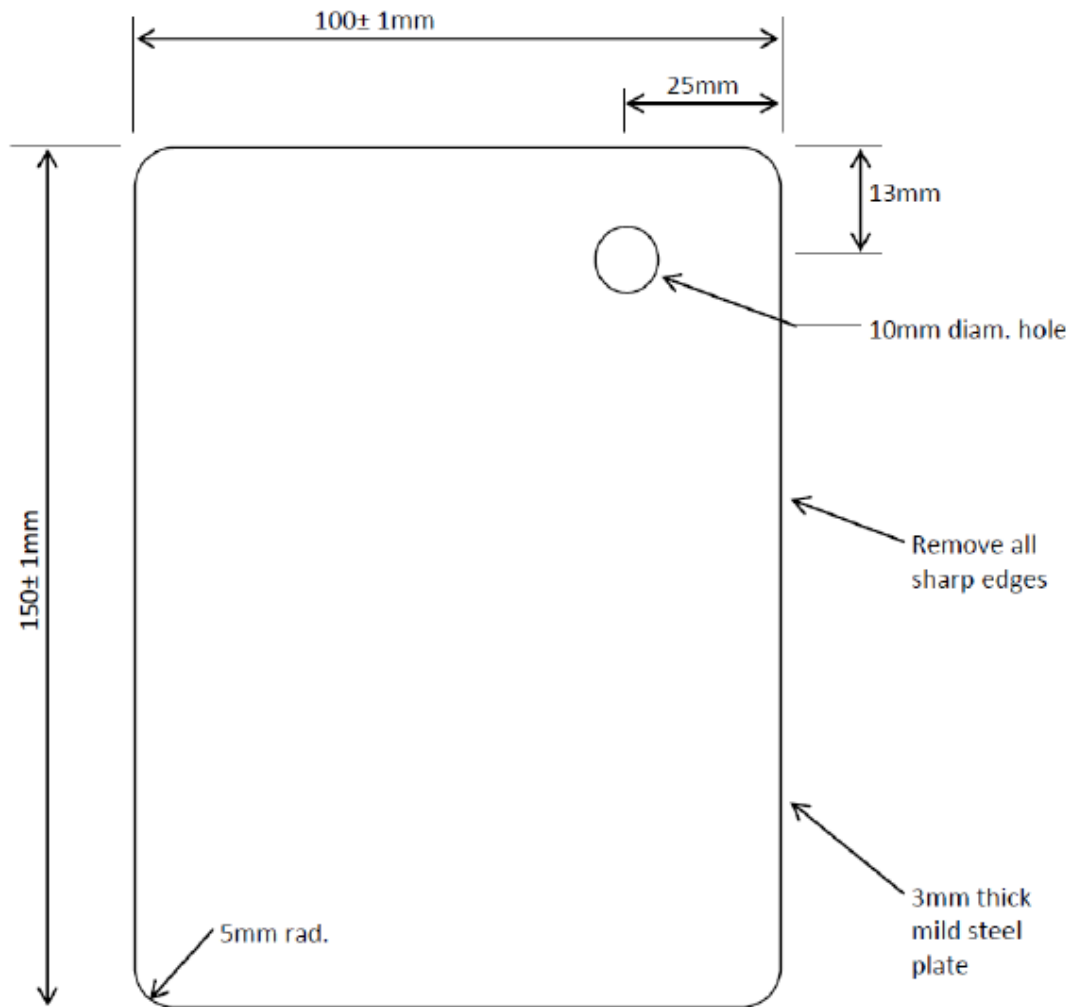


Figure 1: Test Panel Details



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APPENDIX A

Document History

Status: Current
Version: 7
Date Published: 23-03-2023

Document Version No.:	Date Published:	Summary of Changes:
7	23-03-2023	<ul style="list-style-type: none">• General format changes• Updated SUSMP to the Therapeutic Goods (Poisons Standard - February 2023) information• Updated primary contact information for SA Water• Update clauses 4 and 7 (Table 1) to include reference to AS 2700• Removed clause number from Appendix A
6	10-09-2021	<ul style="list-style-type: none">• General format changes• Updated background information in clause 2• Updated SUSMP information• Updated APAS website information
5	03-12-2020	<ul style="list-style-type: none">• Addition of Appendix A Document History and removal of the Editorial Note previously used in specification versions• Updated document to the current format• Updated internal and external document references• Updated SA Water contact details• Inclusion of VOC Content requirement to Table 1 Performance Properties• Addition of "People + Product = Protection" to Footer
4	25-11-2016	<ul style="list-style-type: none">• Updated logos and corrected field-testing details in 7.2
3	07-04-2011	<ul style="list-style-type: none">• Document new format and only editorial changes made• Figure 1 included
2	06-11-2003	<ul style="list-style-type: none">• Incorporated details of panel requirements for exposure testing
1	23-10-2003	<ul style="list-style-type: none">• Deleted reference to GPC numbering and incorporated a general format update
0	04-07-2001	<ul style="list-style-type: none">• Original document